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Amendments to the Specification:

Please replace the title with the following new title:

CONDUCTIVE URETHANE ROLLER PROCESS OF MAKING A ROLLER

Please replace the first paragraph of page 1, with the following amended paragraph:

This application is a divisional of U.S. application serial no. 09/256,538, filed February 24, 1999, now U.S. Patent 6,352,771.